

**ROYALITE RUBBER WHITE RWLT-1601 / CLEAR RCLT-1602**

Non-toxic Water-based Flexible Binder Paste for Textile Silkscreen Printing

Type	Chemical Composition	Supplied Form	Ionicity	pH
Royalite Rubber White RWLT-1601	Titanium dioxide + binder	High viscosity white paste	Anionic	>7
Royalite Rubber Clear RCLT-1602	Binder concentrate	High viscosity pale yellow paste	Anionic	>7

**Properties**

Royalite Rubber White RWLT-1601 / Royalite Rubber Clear RCLT-1602 are formulated to be suitable for flexible and medium soft handfeel silkscreen prints on cotton and polyester-based fabric. Fixer NF can be added to improve wash fastness if required. The Royalite Rubber White RWLT-1601 / Royalite Rubber Clear RCLT-1602 series provide a matt finish with the regular silkscreen printing technique. The Royalite Rubber White RWLT-1601 / Royalite Rubber Clear RCLT-1602 grades differ in terms of opacity and are used based on the required colours of the print and of the fabric. Royalite Rubber White RWLT-1601 / Royalite Rubber Clear RCLT-1602 series is environment friendly and is completely free of the following chemicals: formaldehyde, phthalate, polyvinyl chloride (PVC), azo, lead, chromium, mercury, nickel, tin, chromium and aromatic solvents.

**Royalite Rubber White RWLT-1601** – Highly opaque and highly elastic with brilliant white tone. Suitable for prints on dark fabric.

**Royalite Rubber Clear RWLT-1602** - Transparent and highly elastic. Suitable for colour prints on white and light colour fabric. Well suited for process and tone colour prints.

**Application Procedure**

Royalite Rubber White RWLT-1601 / Royalite Rubber Clear RCLT-1602 are thixotropic and can become more viscous when left standing for prolonged periods of time. However, the viscosity will reduce with stirring or agitation during the usual process of printing. Small amounts of clean water can be added to reduce viscosity if necessary. Royalite Rubber White RWLT-1601 / Royalite Rubber Clear RCLT-1602 are suitable for silkscreen prints with screen mesh sizes of 100-130. For finer screen prints (150-200) the addition of Humidifier is recommended to reduce potential clogging of the screen. Royalite Rubber White RWLT-1601 / Royalite Rubber Clear RCLT-1602 are formulated without formaldehyde-containing fixers. Add 1-3% of Fixer NF into Royalite Rubber White RWLT-1601 / Royalite Rubber Clear RCLT-1602 to improve wash fastness and adhesion if necessary. The potlife after the addition of Fixer NF is 8 hrs. It is recommended that Fixer be added right before printing and not left overnight. After drying, the prints are fully cured at 135°C for ~2 min.

**Storage**

Do not exceed twelve months from date of manufacture. Protect from frost (>5°C). Keep lids tightly closed at all times after use.